



# Effects of adsorbed and gaseous $\text{NO}_x$ species on catalytic oxidation of diesel soot with $\text{MnO}_x$ – $\text{CeO}_2$ mixed oxides

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## ABSTRACT

$\text{MnO}_x$ – $\text{CeO}_2$ ,  $\text{MnO}_x$  and  $\text{CeO}_2$  catalysts were synthesized by the sol–gel method. The structural, redox and adsorption properties of the individual and mixed oxides were investigated by X-ray diffraction (XRD), Brunauer–Emmett–Teller (BET), CO temperature-programmed reduction (TPR), NO temperature-programmed oxidation (TPO),  $\text{NO}_x$  temperature-programmed desorption (TPD) and *in situ* diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS). The TPO tests were performed with the soot–catalyst mixture under loose contact conditions to evaluate the catalytic activity of the oxide catalysts for soot oxidation. The  $\text{MnO}_x$ – $\text{CeO}_2$  mixed oxide catalyst presents the lowest soot oxidation temperature among the catalysts investigated in the presence of NO and  $\text{O}_2$ . The synergetic effect between manganese oxide and ceria restrains the growth of oxide crystallites, increases the specific surface area and improves the low-temperature redox property. Especially, the activity of  $\text{MnO}_x$ – $\text{CeO}_2$  mixed oxides for NO oxidation and its capacity for  $\text{NO}_2$  storage in the form of surface nitrates are greatly enhanced. Not only the  $\text{NO}_2$  released from decomposition of surface nitrates but also that formed by catalytic oxidation of gaseous or adsorbed NO on the catalyst is confirmed important for soot oxidation. It is found by the *in situ* DRIFTS tests with the soot–catalyst mixture that the generation of surface oxygen complexes (SOCs), such as carboxylic anhydrides, lactones, quinone, keto-enol groups, ethers and phenols, occurs at about 100 °C lower temperature with exposure to NO than in the absence of NO, which is an important step for soot oxidation.

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## 1. Introduction

In the past decades, the high fuel efficiency, reliability and durability of diesel engines have led to the dominance in commercial vehicles and an unprecedented growth of their share in the passenger car market. Nitrogen oxides and particulate matter emission are two important pollutants in the exhaust from diesel engines [1]. The use of a catalytic trap performing both filtration and catalytic combustion of soot appears to be a promising solution for soot removal [2].

To develop suitable catalysts capable of promoting soot oxidation by  $\text{NO}_x$  is an efficient way for removal of diesel soot at low temperatures and has been exploited in Johnson Matthey's continuously regeneration technology (CRT) [3]. This reduction mostly involves  $\text{NO}_2$  molecules by direct reaction with soot to form NO and, to a much less extent,  $\text{N}_2$  and  $\text{N}_2\text{O}$  [4,5]. Lots of perovskite- and spinel-type oxides have been reported to be effective catalysts

for  $\text{NO}_x$ -assisted soot oxidation [2,6–8]. Platinum-based catalysts, providing NO to  $\text{NO}_2$  oxidation, exhibit high activity in spite of their expensive costs [9–11]. Recently, transition metals such as manganese, copper and cobalt based catalysts show strong soot oxidation activity because of their strong oxidative property [12–18]. Ceria has been used as an oxygen storage material for three-way catalysts and been proven to be as an effective component of soot oxidation catalysts [19–22]. The strong oxidative property of transition metals in combination with the oxygen storage property of ceria makes transition metal–ceria mixed oxide catalysts as one group of cheap and efficient candidate catalysts for soot oxidation. Tikhomirov et al. [23] have found that the  $\text{MnO}_x$ – $\text{CeO}_2$  mixed oxides with the Mn:Ce ratio of 1:3 exhibit a superior activity for NO-assisted soot oxidation, which can be traced its ability to store NO at low temperature in form of nitrates followed by a release of  $\text{NO}_2$  as a strong oxidizing agent at high temperatures. However, the contributions of nitrate- and NO-derived  $\text{NO}_2$  are not distinguished in their work.

In the present study, the potential of  $\text{MnO}_x$ – $\text{CeO}_2$  mixed oxides in acceleration of  $\text{NO}_2$ –soot reaction was further examined in respect to the individual oxide catalysts. The importance of

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nitrate- and NO-derived NO<sub>2</sub> species, which were released from decomposition of surface nitrates and formed by catalytic oxidation of gaseous NO, respectively, was demonstrated for soot oxidation on the catalysts. Especially, the *in situ* DRIFTS tests with the soot–catalyst mixture were carried out in the presence of NO + O<sub>2</sub> and O<sub>2</sub>, respectively, to explore possible intermediates generated on the surface of soot.

## 2. Experimental

### 2.1. Catalyst preparation

The MnO<sub>x</sub>–CeO<sub>2</sub> mixed oxide catalyst was prepared by the sol-gel method. The nitrates Ce(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O (99.0 wt.%, Beijing Yili) and Mn(NO<sub>3</sub>)<sub>2</sub> (50% water solution, Yili) were mixed in deionized water according to the molar ratio of Mn:Ce = 15:85. The citric acid was added dropwise as the complexing agent with a 1.3:1 ratio of the acid to metal ions including Ce<sup>3+</sup> and Mn<sup>2+</sup>. Appropriate polyglycol was followed with the weight of 10% citric acid added. The blended solution was sufficiently mixed in a magnetic stirrer and heated at 80 °C till the transparent gel was formed. The resulting gel was dried at 110 °C overnight. The received powders were submitted to decomposition at 300 °C for 1 h and calcination at 500 °C for 3 h under static air in a muffle. The powders were cooled to room temperature (RT) in the furnace to obtain MnO<sub>x</sub>–CeO<sub>2</sub> mixed oxides. The individual oxides CeO<sub>2</sub> and MnO<sub>x</sub> were prepared by a similar method.

### 2.2. Catalyst characterization

The powder X-ray diffraction (XRD) experiments were determined by a Japan Science D/max-RB diffractometer employing Cu Kα radiation (λ = 0.15418 nm). The X-ray tube was operated at 40 kV and 120 mA. The X-ray powder diffractograms were recorded at 0.02° intervals in the range of 20° ≤ 2θ ≤ 80° with a scanning velocity of 6°/min.

The bulk compositions of the mixed oxide catalysts were examined by X-ray fluorescence (XRF) spectroscopy using a Shimadzu XRF-1800 instrument.

The specific surface areas of the samples were measured using the N<sub>2</sub> adsorption isotherm at −196 °C by the five-point Brunauer–Emmett–Teller (BET) method using an automatic surface analyzer (Quantachrome NOVA 4000). The samples were degassed in flowing N<sub>2</sub> at 200 °C for 2 h.

The CO temperature-programmed reduction (TPR) tests were performed in a fixed-bed reactor with the effluent gases monitored by a mass spectrometer (OmniStar 200). Prior to the test, 50 mg of the sample was treated with O<sub>2</sub> (2 vol%)/He (50 ml/min) at 500 °C for 30 min, and was then cooled down to RT in the same atmosphere. It was subsequently flushed by He (50 ml/min) for 30 min to remove the physisorbed molecules. Finally, the reactor temperature was raised up to 800 °C at a heating rate of 10 °C/min in CO (4 vol%)/He (75 ml/min).

The NO temperature-programmed oxidation (TPO) tests were carried out in a fixed-bed reactor with the effluent gases monitored by an infrared spectrometer (Thermo Nicolet 380). The gas mixture of 1200 ppm NO/10% O<sub>2</sub>/N<sub>2</sub> was fed to 100 mg of the sample at a flow rate of 500 ml/min. The reactor temperature was ramped to 550 °C at a heating rate of 10 °C/min.

The NO<sub>x</sub> temperature-programmed desorption (TPD) tests were performed in the same apparatus. Prior to the test, 500 mg of the powder sample was placed in a tubular quartz reactor (i.d. = 10 mm) and was treated in 10% O<sub>2</sub>/N<sub>2</sub> at 500 °C for 30 min. After the NO<sub>x</sub> adsorption in 1000 ppm NO/10% O<sub>2</sub>/N<sub>2</sub> at 350 °C for 30 min and subsequent cooling to RT, the desorption profiles of NO<sub>2</sub> and NO were obtained by ramping

the reactor to 500 °C at a heating rate of 10 °C/min in a N<sub>2</sub> stream (50 ml/min).

The diffuse reflectance infrared Fourier transform spectra (DRIFTS) were recorded on a Nicolet 6700 spectrometer equipped with a temperature-controllable diffuse reflection chamber and a high sensitivity of MCT detector. The weight ratio of the catalyst to soot was 10:1, and that of the soot–catalyst mixture to KBr was 1:40. The mixed powders were purged *in situ* in a N<sub>2</sub> stream at 500 °C for 30 min, and were then cooled down to RT. The background spectrum was taken at each temperature. After then, a gas mixture of 10% O<sub>2</sub>/N<sub>2</sub> or 1000 ppm NO/10% O<sub>2</sub>/N<sub>2</sub> was fed at a flow rate of 50 ml/min. All the spectra were determined by accumulating 100 scans at a resolution of 4 cm<sup>−1</sup> as a function of temperature at a heating rate of 10 °C/min or of adsorption time at 400 °C. Adsorption of NO<sub>x</sub> on MnO<sub>x</sub>–CeO<sub>2</sub> mixed oxides without soot was also investigated by the infrared spectroscopy.

### 2.3. Catalytic activity measurement

Printex-U (Degussa) was used as a model soot. Its particle size was 25 nm and the specific surface area was 100 m<sup>2</sup>/g. The catalytic activities of the catalysts for soot oxidation were evaluated by a temperature-programmed oxidation (TPO) reaction apparatus. The soot and catalyst powders were mixed carefully in a 1/10 weight ratio by a spatula for “loose contact” conditions. In order to prevent reaction runaway, 110 mg of the soot–catalyst mixture was diluted with 300 mg of silica pellets. The diluted or undiluted mixture was placed in a tubular quartz reactor (i.d. = 10 mm), and the oxidation test was carried out in the temperature range from RT to 500 °C at a heating rate of 20 °C/min. The inlet gas mixture was 1000 ppm NO/10% O<sub>2</sub> or 10% O<sub>2</sub> in nitrogen with a flow rate of 500 ml/min. The concentrations of CO<sub>2</sub> and CO in the outlet gas mixture were determined on-line by a five-component analyzer FGA4015 with an infrared sensor. The temperature at which the CO<sub>2</sub> concentration reached 500 ppm and 5000 ppm in the outlet gas was referred to as the ignition temperature (*T<sub>i</sub>*) of soot oxidation with the diluted and undiluted soot–catalyst mixture, respectively, which in general reflected the intrinsic characteristics of the catalytic material and was relatively difficult to be affected by reaction conditions. *T<sub>m</sub>* represented the maximal soot oxidation rate temperature. The total molar ratio of CO<sub>2</sub>/(CO<sub>2</sub> + CO) in the outlet gas during soot oxidation process was defined as the selectivity to CO<sub>2</sub> (*S<sub>CO2</sub>*).

## 3. Results and discussion

### 3.1. XRD and BET

The bulk composition of the mixed oxides was determined by XRF. The molar ratio of Mn/(Mn + Ce) in the mixed oxides is found to be around 0.145, indicating that the MnO<sub>x</sub>–CeO<sub>2</sub> sample presents the expected composition according to the applied sol-gel method. The powder XRD patterns of the mixed and individual oxides are shown in Fig. 1. MnO<sub>x</sub>–CeO<sub>2</sub> mixed oxides present the characteristic peaks attributed to ceria with a cubic fluorite structure, and no manganese oxides are detected. Mn occurs mainly in +3 oxidation state with minor Mn<sub>3</sub>O<sub>4</sub> phase in the MnO<sub>x</sub> sample. Table 1 summarizes the lattice constants of ceria and manganese sesquioxide in the samples based on the XRD data from Cohen's method, as well as the mean crystallite sizes according to Debye–Scherrer equation.

The lattice constant of ceria decreases obviously with the doping of manganese, which indicates the incorporation of Mn cations into the ceria lattice due to the smaller ionic radii of Mn<sup>3+</sup> (0.065 nm) and Mn<sup>2+</sup> (0.083 nm) in comparison with those of Ce<sup>4+</sup> (0.097 nm) and Ce<sup>3+</sup> (0.114 nm) as well as their structural

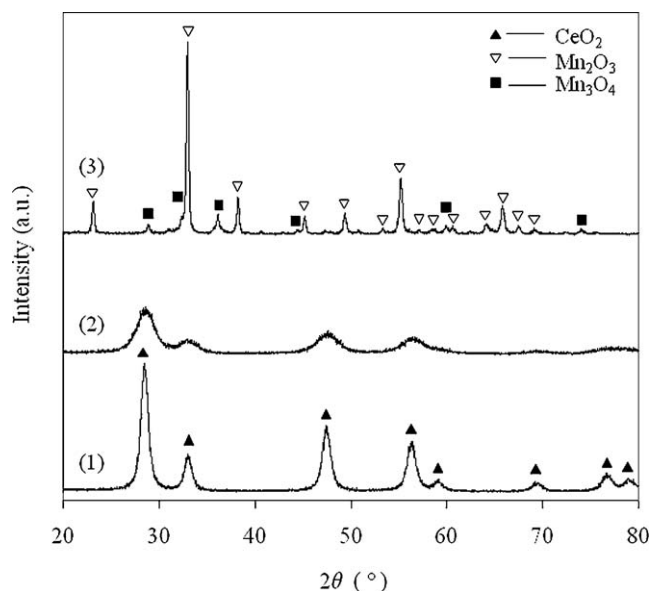


Fig. 1. XRD patterns of (1)  $\text{CeO}_2$ , (2)  $\text{MnO}_x\text{-CeO}_2$  and (3)  $\text{MnO}_x$ .

similarity. It has been reported that the solubility of Mn in ceria depends strongly on how the material is prepared [24,25]. No  $\text{MnO}_x$  diffraction peaks are detected at the  $\text{Mn}/(\text{Mn} + \text{Ce})$  ratio of 0.15 in this work. However, the possibility of existence of highly dispersed manganese oxides, which cannot be detected by the XRD technique [26], on the surface of  $\text{MnO}_x\text{-CeO}_2$  solid solution crystallites may not be excluded.

The obtained diffraction peaks for the mixed oxides are much broader than those for the individual oxides. As shown in the table, the mean crystallite size of the mixed oxides is significantly

Table 1

Solid properties of the catalysts.

Sample	Lattice constant (nm)	Crystallite size (nm)	$S_{\text{BET}}$ ( $\text{m}^2/\text{g}$ )
$\text{CeO}_2$	0.5417	8.7	63
$\text{MnO}_x$	0.9403	33.2	22
$\text{MnO}_x\text{-CeO}_2$	0.5406	3.5	96

smaller than those of the individual oxides, indicating the inhibition effect of Mn incorporation on the growth of ceria-based crystallites. It is in good accordance with the order of the BET surface area of the catalysts.  $\text{MnO}_x\text{-CeO}_2$  in the form of solid solutions has the smallest crystallite size and the largest specific surface area among the samples prepared. On the other hand, the BET area of pure  $\text{MnO}_x$  is exceptionally small owing to severe sintering of  $\text{Mn}_2\text{O}_3$  crystallites.

### 3.2. Soot TPO

To explore the effect of two types of  $\text{NO}_2$  species on soot oxidation with different catalysts, the TPO tests were carried out by feeding different feed gas compositions (1000 ppm  $\text{NO}/10\% \text{O}_2/\text{N}_2$  and  $10\% \text{O}_2/\text{N}_2$ ). For comparison, the catalyst was also pretreated by exposure to  $\text{NO} + \text{O}_2$  at  $350^\circ\text{C}$  for 30 min prior to mixing with soot and silica for the TPO test in  $\text{O}_2$ . The runs were performed under loose contact conditions and high flow rate to simulate actual operating conditions in a diesel particulate catalytic trap. Fig. 2 shows the evolutions of outlet  $\text{CO}_2$  during the TPO tests under different conditions with  $\text{CeO}_2$ ,  $\text{MnO}_x$  and  $\text{MnO}_x\text{-CeO}_2$ , respectively.  $\text{NO}_x$  is found to promote the soot oxidation significantly on all the catalysts.

As shown in Fig. 2a, the  $T_m$  of  $\text{CeO}_2$  obtained in the presence of  $\text{NO}$  is  $472^\circ\text{C}$ , with a considerable shift to lower temperature by  $81^\circ\text{C}$  in respect to that obtained in the absence of  $\text{NO}$ . The  $\text{NO} + \text{O}_2$

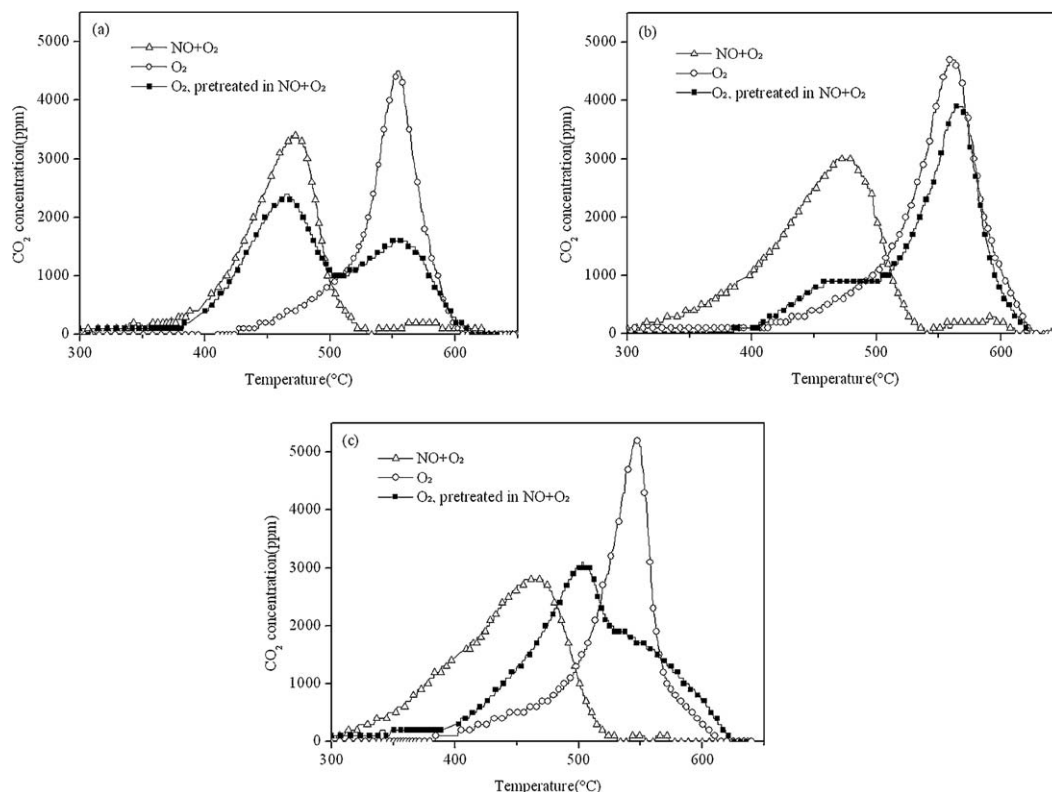


Fig. 2. TPO profiles of (a)  $\text{CeO}_2$ , (b)  $\text{MnO}_x$  and (c)  $\text{MnO}_x\text{-CeO}_2$  in different atmospheres.

**Table 2**Soot oxidation activities of the catalysts in NO + O<sub>2</sub>.

Sample	Diluted soot–catalyst mixture			Undiluted soot–catalyst mixture		
	<i>T<sub>i</sub></i> (°C)	<i>T<sub>m</sub></i> (°C)	<i>S<sub>CO2</sub></i> (%)	<i>T<sub>i</sub></i> (°C)	<i>T<sub>m</sub></i> (°C)	<i>S<sub>CO2</sub></i> (%)
CeO <sub>2</sub>	396	472	93	440	445	94
MnO <sub>x</sub>	359	474	99	434	441	95
MnO <sub>x</sub> –CeO <sub>2</sub>	345	463	98	378	384	95
No catalyst	545	600	47	563	583	30

pretreatment also facilitates the soot oxidation. A bimodal shape of the TPO profile is observed for the NO + O<sub>2</sub> pretreated CeO<sub>2</sub>, with the low-temperature and high-temperature peaks correlating well with those obtained in NO + O<sub>2</sub> and O<sub>2</sub>, respectively. It is also noted that both the ignition temperatures of CeO<sub>2</sub> in NO<sub>2</sub> + O<sub>2</sub> and the pretreated catalyst in O<sub>2</sub> are around 400 °C and a NO rise is observed with the low-temperature peak in the latter case (not shown). Thus, it can be suggested that the nitrate-derived NO<sub>2</sub> significantly promotes the soot oxidation with CeO<sub>2</sub> although the NO<sub>x</sub> storage capacity of ceria cannot meet the complete oxidation of soot.

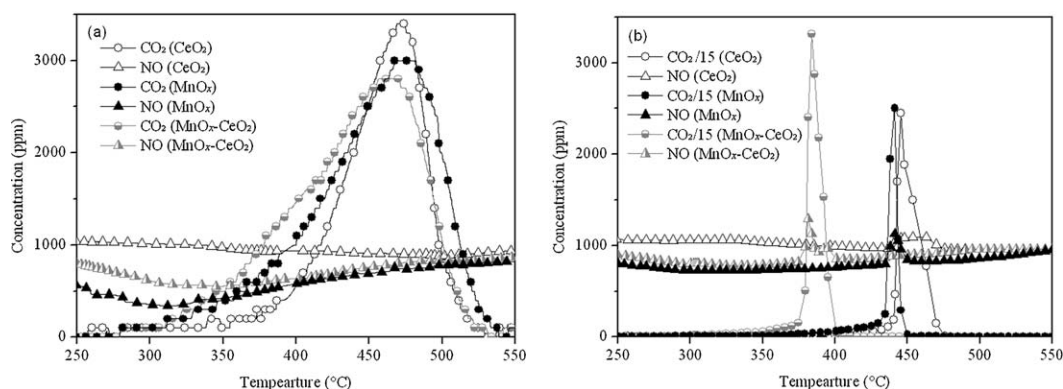
A shift of *T<sub>m</sub>* by 85 °C to lower temperature is also observed on MnO<sub>x</sub> by introduction of NO as one of the reactant gases in Fig. 2b. The low-temperature peak of the NO + O<sub>2</sub> pretreated MnO<sub>x</sub> in O<sub>2</sub> is weak although its temperature coincides with that obtained in NO + O<sub>2</sub>, implying a poor NO<sub>x</sub> storage capacity of the manganese oxide. Furthermore, the ignition temperature of the catalyst in NO + O<sub>2</sub> is much lower than 400 °C. Thus, there should be another source of NO<sub>2</sub> which contributes to assisting soot oxidation. According to the following characterizations, the NO<sub>2</sub> formed by catalytic oxidation of gaseous NO with active oxygen from the catalyst should play a definitive role in the reaction of soot with MnO<sub>x</sub> in NO + O<sub>2</sub>.

The introduction of NO into the reactant gases brings on a shift of *T<sub>m</sub>* by 82 °C and *T<sub>i</sub>* by 98 °C to lower temperature for the mixed oxide catalyst. The TPO curve of the NO + O<sub>2</sub> pretreated MnO<sub>x</sub>–CeO<sub>2</sub> is between those obtained in NO + O<sub>2</sub> and O<sub>2</sub>. Thus, it is reasonable to assume that the superior behavior of the mixed oxide catalyst in the presence of NO is not only related to nitrate-derived NO<sub>2</sub> but also originate from NO-derived NO<sub>2</sub>.

In order to further compare the NO<sub>x</sub>-assisted soot oxidation activities of these oxide catalysts, the TPO tests were performed with the diluted and undiluted soot–catalyst mixtures. The obtained *T<sub>i</sub>*, *T<sub>m</sub>* and *S<sub>CO2</sub>* values for the catalysed and uncatalysed combustion of soot are listed in Table 2. These catalysts always yield high CO<sub>2</sub> selectivity, indicating that the partial oxidation of soot is no longer a significant reaction. Accordingly, Fig. 3 only shows the evolutions of CO<sub>2</sub> and NO during the soot oxidation process for the sake of clarity.

As shown in Fig. 3a, the curves of CO<sub>2</sub> production for the diluted soot–catalyst mixtures exhibit a bimodal shape which are related to different dominant oxidizing agents at different stages of soot oxidation. The small low-temperature peak corresponds to the ignition of soot by NO<sub>2</sub>, while the soot oxidation with O<sub>2</sub> is dominating at high temperature, which will be discussed in Section 3.5. Although the position of the maximal soot oxidation rate temperature is fixed at ca. 470 °C, the ignition temperature of the catalyst follows the order of MnO<sub>x</sub>–CeO<sub>2</sub> > MnO<sub>x</sub> > CeO<sub>2</sub>. The *T<sub>i</sub>* of MnO<sub>x</sub>–CeO<sub>2</sub> is as low as 345 °C. The predominance of the mixed oxide catalyst in soot oxidation activity demonstrates the importance of both adsorbed and gaseous NO<sub>x</sub> species. An obvious oxidative adsorption of NO is observed at low temperatures centered at 300–350 °C for MnO<sub>x</sub>–CeO<sub>2</sub> and MnO<sub>x</sub>, while the decrease of the outlet NO concentration is quite small for CeO<sub>2</sub>. The increase of NO with the ignition of soot oxidation is not as obvious as expected, implying a possibility of reduction of NO<sub>2</sub> by soot to N<sub>2</sub>.

A reaction runaway may take place depending upon the technique used [27,28]. If the soot–catalyst is undiluted, for example, the mass and heat transfer limitations will turn to be predominant. As shown in Fig. 3b and Table 2, the sharp TPO profiles as well as the small gaps between the *T<sub>i</sub>* and *T<sub>m</sub>* values suggest the occurrence of the runaway phenomena. The runaway may cause a loss of some data points in the TPO curves. The stored nitrates seem to play an important role in NO<sub>x</sub>-assisted oxidation of soot with MnO<sub>x</sub>–CeO<sub>2</sub> under an energy transference controlled regime, which may be ascribed to the close contact of surface nitrates and soot particles. A distinct NO increase occurs simultaneously with the ignition of soot oxidation and the outlet NO reaches a maximum at the maximal soot oxidation rate temperature, implying the assistance of NO<sub>2</sub> for soot oxidation and accordingly the reduction of the nitrate-derived NO<sub>2</sub> to NO. The exothermic soot oxidation reaction, in turn, initiates the extensive oxidation of soot by oxygen and accelerates the further decomposition of nitrates to produce more NO<sub>x</sub>. Both these contributions can be considered as NO<sub>x</sub>-assisted soot oxidation. Oxygen is the major oxidant during the whole process. Both the nitrate- and NO-derived NO<sub>2</sub>

**Fig. 3.** TPO profiles of the (a) diluted and (b) undiluted soot–catalyst mixtures in NO + O<sub>2</sub>.



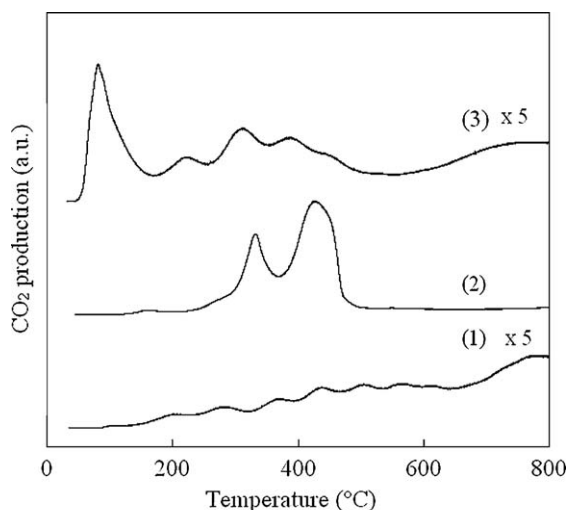


Fig. 4. CO-TPR profiles of (1) CeO<sub>2</sub>, (2) MnO<sub>x</sub> and (3) MnO<sub>x</sub>-CeO<sub>2</sub>.

only act as a “trigger” for the extensive oxidation of soot by oxygen.

### 3.3. CO-TPR

The CO-TPR tests were applied to evaluate the redox property of MnO<sub>x</sub>-CeO<sub>2</sub> and individual oxides, and the results are shown in Fig. 4. Minor peaks are observed in the temperature range from 300 to 450 °C on ceria, which are always due to the reduction of surface oxygen species including hydroxyl groups, and the broad peak centered at 780 °C is ascribed to the reduction of lattice oxygen [29]. Two distinct peaks are found at 335 and 433 °C for pure MnO<sub>x</sub>,

which are related to the successive reductions of Mn<sub>2</sub>O<sub>3</sub> → Mn<sub>3</sub>O<sub>4</sub> and Mn<sub>3</sub>O<sub>4</sub> → MnO, respectively.

Several reduction peaks are found around 83, 215, 307, 383 and 440 °C for MnO<sub>x</sub>-CeO<sub>2</sub>. The first one has a strong linkage with surface oxygen vacancies, which has been evidenced by the O<sub>2</sub>-TPD test that a great amount of α-O<sub>2</sub> can be released from MnO<sub>x</sub>-CeO<sub>2</sub> mixed oxides at low temperatures [30]. The formation of MnO<sub>x</sub>-CeO<sub>2</sub> solid solutions has a positive effect on generation of surface oxygen vacancies from doping of low-valent Mn<sup>x+</sup> (x = 2, 3) cations. It is also stressed that the strong interaction between Mn and Ce in the solid solutions significantly increases lattice oxygen lability of the mixed oxides. The peaks in the temperature range from 175 to 500 °C are assigned to the reduction of Mn<sub>2</sub>O<sub>3</sub> → Mn<sub>3</sub>O<sub>4</sub>, Mn<sub>3</sub>O<sub>4</sub> → MnO and Ce<sup>4+</sup> → Ce<sup>3+</sup>, respectively. In this way, active oxygen species can be readily generated on the surface of MnO<sub>x</sub>-CeO<sub>2</sub> mixed oxides and facilitate both NO oxidation and soot oxidation at low temperatures.

### 3.4. NO-TPO and NO<sub>x</sub>-TPD

It has been shown in Fig. 3 that the outlet NO decreases obviously at low temperatures after passing through MnO<sub>x</sub>-CeO<sub>2</sub> and MnO<sub>x</sub> during the soot-TPO test. In order to examine the catalytic activity of the catalysts for oxidation of NO to NO<sub>2</sub>, the NO-TPO tests were carried out in a gas flow of 1200 ppm NO/10% O<sub>2</sub>/N<sub>2</sub> and the results are shown in Fig. 5. Ceria shows a poor oxidation activity with 25% NO conversion in the temperature range from 420 to 500 °C in Fig. 5a, which correlates well with the NO evolution during soot-TPO test (Fig. 3). Comparatively, MnO<sub>x</sub> exhibits an onset temperature at 95 °C and a maximal rate (70% NO conversion) temperature at 305 °C in Fig. 5b, revealing a remarkable activity for NO oxidation. It has been known from Fig. 4 that the reactivity of lattice oxygen is significantly higher in MnO<sub>x</sub>-CeO<sub>2</sub> solid solutions than in the individual oxides. As a

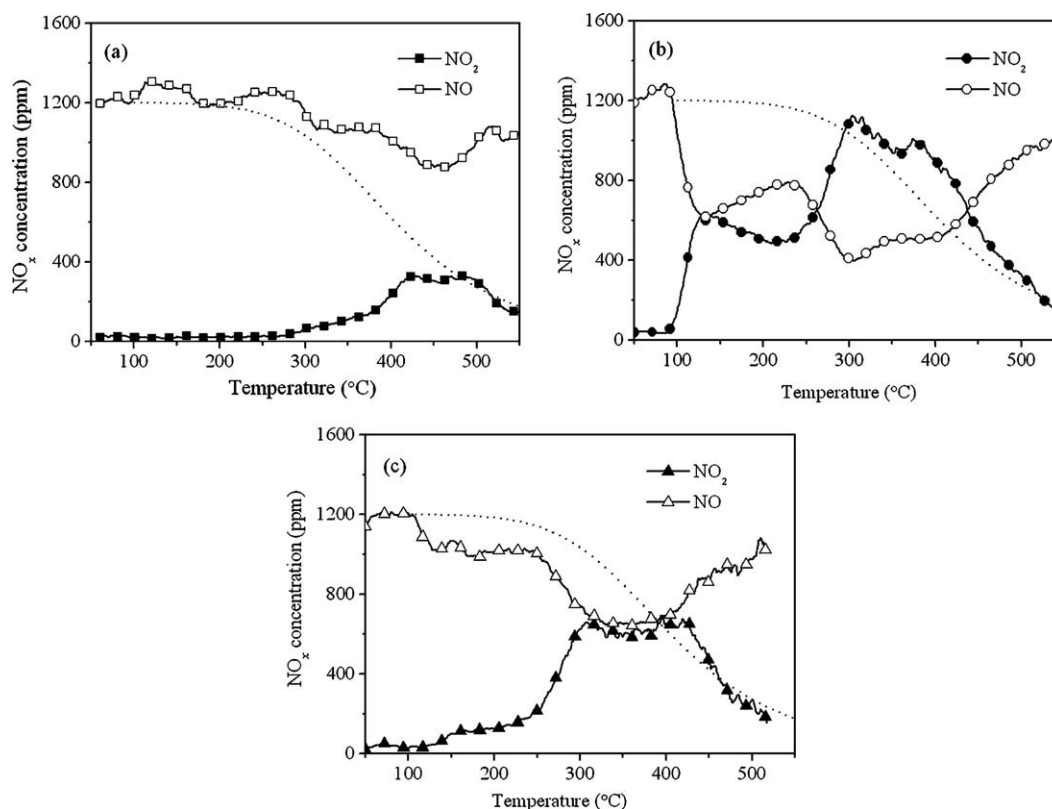


Fig. 5. NO-TPO profiles of (a) CeO<sub>2</sub>, (b) MnO<sub>x</sub> and (c) MnO<sub>x</sub>-CeO<sub>2</sub>.

result, the doping of Mn heavily enhances the ability of the mixed oxides for NO oxidation with a broad oxidation peak between 300 and 430 °C in Fig. 5c, which just lies in the temperature range where soot oxidation occurs with this catalyst.

The dotted line in the figures represents the NO<sub>2</sub> profile predicted by the thermodynamic equilibrium of the reaction  $\text{NO} + (1/2)\text{O}_2 \leftrightarrow \text{NO}_2$ . The importance of the catalysts especially MnO<sub>x</sub> is highlighted at low temperatures at which NO<sub>2</sub> production is kinetically restricted. The limitation in NO<sub>2</sub> production is imposed by thermodynamics above a certain temperature. For this reason, the NO<sub>2</sub> profiles typically present a maximum NO<sub>2</sub> level. In Fig. 5a, the NO<sub>2</sub> concentration measured follows the values predicted by thermodynamics above 450 °C. On the contrary, it seems in Fig. 5b that the decomposition of chemisorbed NO<sub>x</sub> species also contributes to the NO<sub>2</sub> level, which is slightly above the thermodynamically predicted values. The NO<sub>2</sub> production behavior of the MnO<sub>x</sub>-CeO<sub>2</sub> mixed oxide in Fig. 5c is in between both situations.

Although the NO oxidation is remarkable on MnO<sub>x</sub>, this catalyst shows a much poorer activity for soot oxidation than MnO<sub>x</sub>-CeO<sub>2</sub> mixed oxides. The difference between the specific surface area of MnO<sub>x</sub> and MnO<sub>x</sub>-CeO<sub>2</sub> should be considered as an important fact for the solid-solid-gas reaction under loose contact conditions [31,32]. On the other hand, the adsorbed NO<sub>x</sub> species on the catalyst surface, especially those stored as surface nitrates, are suggested to play an important role in the reaction. In order to evaluate the NO<sub>x</sub> storage capacity of different catalysts, the NO<sub>x</sub> desorption behaviors were investigated by means of TPD and the results are shown in Fig. 6. The catalysts were treated in a flow of 1000 ppm NO/10% O<sub>2</sub>/N<sub>2</sub> at 350 °C prior to the TPD tests.

As shown in Fig. 6a, two NO<sub>2</sub> desorption peaks are observed at 200 and 290 °C on MnO<sub>x</sub>-CeO<sub>2</sub>, which are ascribed to decomposition of bidentate/monodentate nitrates and ionic nitrate, respectively. The first peak almost vanishes on CeO<sub>2</sub>, while the ionic nitrate peak shifts to a higher temperature (370 °C). By contrast, no NO<sub>2</sub> desorption peaks are found on MnO<sub>x</sub>. As shown in Fig. 6b, the distinct NO desorption peak at medium temperature (235, 355 and 420 °C for MnO<sub>x</sub>, MnO<sub>x</sub>-CeO<sub>2</sub> and CeO<sub>2</sub>, respectively) may be attributed to the strongly bound nitrite species, while a weak shoulder at 150 °C may be ascribed to desorption of weakly adsorbed NO and/or decomposition of surface nitrites, which has been mostly outgassed by N<sub>2</sub> purging after the NO + O<sub>2</sub> adsorption. It is noted that the maximum of NO production lags just a few degrees above the maximum of a NO<sub>2</sub> peak. According to the following results determined by DRIFTS (Section 3.5), the adsorption of NO + O<sub>2</sub> on MnO<sub>x</sub>-CeO<sub>2</sub> mixed oxides leads to the formation of nitrates as the major ad-NO<sub>x</sub> species, whereas the adsorption of NO<sub>x</sub> in the form of nitrites or molecular NO is not

significant at medium temperatures. Thus, a more reasonable explanation is that the production of desorbed NO arises from the thermodynamic-driven decomposition of NO<sub>2</sub> and/or NO<sub>2</sub> dissociation on reducible metal sites during the TPD tests under N<sub>2</sub> [33]. This makes the interpretation of the desorption profiles complicated. The total amounts of NO<sub>x</sub> (NO<sub>2</sub> + NO) stored on different catalysts were estimated from the desorption profiles. The amount of NO<sub>x</sub> desorbed from MnO<sub>x</sub>-CeO<sub>2</sub>, CeO<sub>2</sub> and MnO<sub>x</sub> is 0.533, 0.161 and 0.125 mmol/g, respectively. The NO<sub>x</sub> species desorbed at low temperatures is thought to contribute little to the soot oxidation with MnO<sub>x</sub>, and the readily decomposable nitrates at mild temperatures on CeO<sub>2</sub> may explain the soot oxidation activity comparable with MnO<sub>x</sub> in spite of its relative weak redox property.

The weak basicity and small surface area account for the poor NO<sub>x</sub> storage capacity of MnO<sub>x</sub>. It is interesting not to find any NO<sub>2</sub> desorption peaks on MnO<sub>x</sub> despite of its high NO oxidation ability. The catalyst with high NO oxidation ability and strong redox activity may release NO<sub>2</sub> ad-species preferentially as NO if the desorption is carried out under inert atmosphere, which is the case here. CeO<sub>2</sub> shows some nitrate storage capacity linked to its medium basicity and relatively high surface area despite its relative inefficiency for NO oxidation. The synergetic effect between Mn and Ce in solid solutions is believed to be responsible for the adsorption and activation of O<sub>2</sub> and NO molecules. The adsorbates as bidentate/monodentate and ionic nitrates are produced from oxidative adsorption of NO to NO<sub>2</sub> by lattice oxygens bound to Mn and subsequent coordination to Ce in adjacent surface sites [34]. Although this step is accompanied by the reduction of substituted Mn cations, the reoxidation should be easily accomplished by oxygen equilibration with the gas phase during the NO + O<sub>2</sub> coadsorption. Thus, the combination of high NO oxidation activity and high NO<sub>2</sub> storage capacity makes MnO<sub>x</sub>-CeO<sub>2</sub> as an efficient catalyst for NO<sub>x</sub>-assisted soot oxidation. It has been reported that MnO<sub>x</sub>-CeO<sub>2</sub> catalysts even exceed the soot oxidation activity of a conversion Pt-based catalyst due to the additional contribution from desorption of NO<sub>2</sub> being stored at low temperatures [23].

### 3.5. In situ DRIFT

The DRIFT spectra of adsorbed species on MnO<sub>x</sub>-CeO<sub>2</sub> were investigated to gain insight into the types of stored NO<sub>x</sub> species. The N<sub>2</sub> flow containing 1000 ppm NO and 10% O<sub>2</sub> was introduced to the IR cell. The IR spectra were recorded every 100 °C at a heating rate of 10 °C/min, and the results are shown in Fig. 7a. Based on the obtained spectra and the previous reports [23,26,34–37], monodentate nitrates (1510, 1290 and 1040 cm<sup>-1</sup>) and bidentate nitrates (1580, 1310 and 1040 cm<sup>-1</sup>) are the main species at

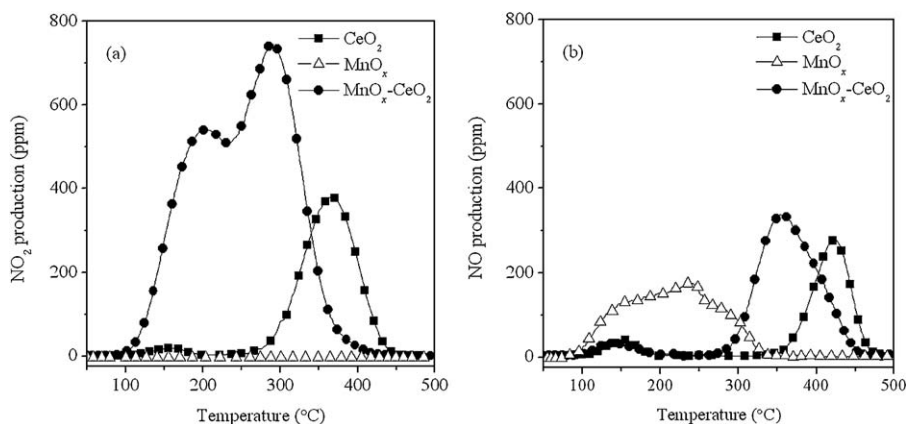


Fig. 6. (a) NO<sub>2</sub>- and (b) NO-TPD profiles of CeO<sub>2</sub>, MnO<sub>x</sub> and MnO<sub>x</sub>-CeO<sub>2</sub>.

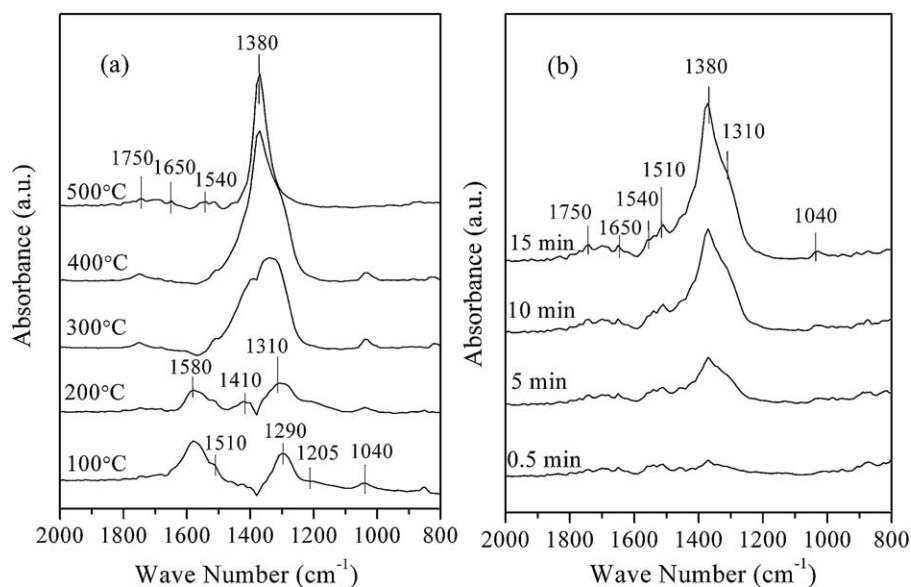


Fig. 7. DRIFTS of MnO<sub>x</sub>-CeO<sub>2</sub> exposed to 1000 ppm NO/10% O<sub>2</sub>/N<sub>2</sub> (a) at different temperatures and (b) at 400 °C for various time.

low temperatures (100 and 200 °C), with some other minor species such as bridging nitrates (1650 cm<sup>-1</sup>), chelating nitrites (1205 cm<sup>-1</sup>), nitro (1410 cm<sup>-1</sup>), nitro-nitrite (1540 cm<sup>-1</sup>) and N<sub>2</sub>O<sub>4</sub> (1750 cm<sup>-1</sup>). The bands assigned to monodentate/bidentate nitrates are gradually replaced by another band at 1380 cm<sup>-1</sup>, arising from the formation of ionic nitrate at 300 °C, which correlates well with the NO<sub>x</sub>-TPD result in Fig. 6a. Meanwhile, the chelating nitrite disappears at this temperature.

The above results indicate that NO can be oxidized readily to NO<sub>2</sub> on the mixed oxide catalyst in the excess O<sub>2</sub> and be stored mainly in the form of ionic nitrate at high temperatures. This point of view is demonstrated by the time evolution of NO<sub>x</sub> adsorption on MnO<sub>x</sub>-CeO<sub>2</sub> at 400 °C in Fig. 7b. The nitro-nitrite (1540 cm<sup>-1</sup>) and dinitrogen tetroxide (1750 cm<sup>-1</sup>) reach the steady intensities immediately after the introduction of NO and O<sub>2</sub> (time = 0.5 min). The band assigned to ionic nitrate (1380 cm<sup>-1</sup>), as well as those assigned to monodentate nitrate (1510 and 1040 cm<sup>-1</sup>), bidentate nitrate (1310 and 1040 cm<sup>-1</sup>) and bridging nitrate (1650 cm<sup>-1</sup>), increases in intensity with the adsorption time. It indicates that the

required NO<sub>2</sub> for soot oxidation may be mainly generated from the decomposition of ionic nitrate and monodentate/bidentate nitrates.

In order to explore possible surface intermediates formed during catalytic oxidation soot with O<sub>2</sub> and NO + O<sub>2</sub>, the MnO<sub>x</sub>-CeO<sub>2</sub> catalyst powders were mixed with soot particles and the soot-catalyst mixture was diluted by KBr before put into the IR cell. Similar *in situ* DRIFTS measurements with the soot-catalyst mixture have been performed recently to obtain the information of formation of surface oxygen complexes over La<sub>0.9</sub>K<sub>0.1</sub>CoO<sub>3</sub>/CeO<sub>2</sub> [38], BaAl<sub>2</sub>O<sub>4</sub> [39] and MnO<sub>x</sub>/Ce<sub>0.75</sub>Zr<sub>0.25</sub>O<sub>2</sub> [40] catalysts. The spectra were recorded as a function of temperature at a heating rate of 10 °C/min. Fig. 8a shows the spectra of the soot-catalyst mixture exposed to 10% O<sub>2</sub>/N<sub>2</sub> at different temperatures. The weak bands at 1460 and 1395 cm<sup>-1</sup> existing during the entire temperature range are attributed to the asymmetric and symmetric stretching vibration of H-C-H of methyl [40]. The bands at 1205 and 1090 cm<sup>-1</sup> are ascribed to the stretching of C-OH from hydroxyl species [41], which become less intense as the

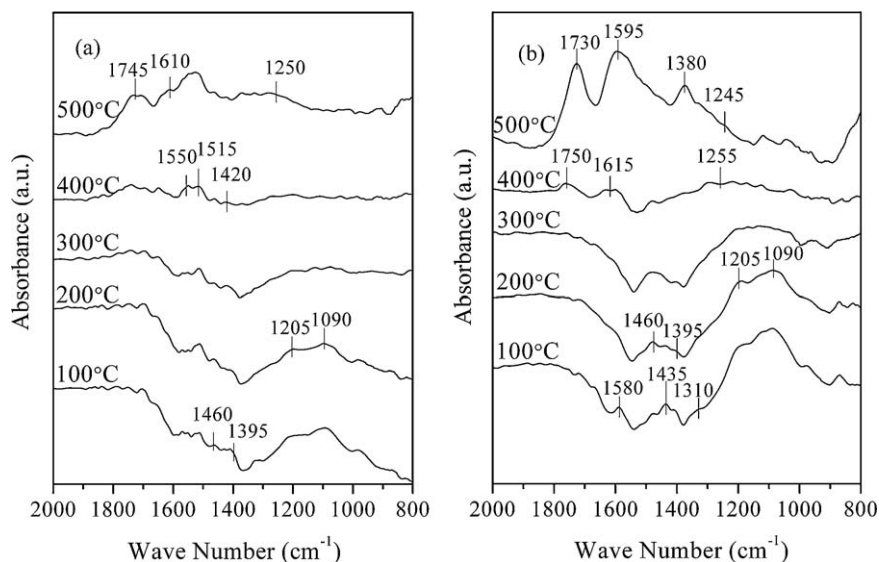


Fig. 8. DRIFTS of the soot-MnO<sub>x</sub>-CeO<sub>2</sub> mixture exposed to (a) 10% O<sub>2</sub>/N<sub>2</sub> and (b) 1000 ppm NO/10% O<sub>2</sub>/N<sub>2</sub> at different temperatures.

temperature rises and almost disappear at 300 °C. The bands at 1550 and 1420 cm<sup>-1</sup> attributed to the COO symmetric and asymmetric stretching of aromatic carboxylate species [40], as well as the band at 1515 cm<sup>-1</sup> very likely assigned to some aromatic compounds, become obvious at 400 °C and reach the maxima at 500 °C. There are three other distinct bands of interest in the spectrum obtained at 500 °C: one band at 1745 cm<sup>-1</sup>, associated with C=O stretching in carboxylic anhydrides and lactones, one at 1610 cm<sup>-1</sup> associated with C=O stretching in quinone and ceto-enol groups, and a broad band centered at 1250 cm<sup>-1</sup> associated with C–O stretching in ethers, lactones, phenols and carboxylic anhydrides [41,42].

The *in situ* DRIFT spectra of the soot–catalyst mixture exposed to 1000 ppm NO/10% O<sub>2</sub>/N<sub>2</sub> were also recorded and the results are shown in Fig. 8b. Again, lots of hydroxyl species (1205 and 1090 cm<sup>-1</sup>) are adsorbed on the mixed oxides and desorb at high temperatures. Methyl groups (1460 and 1395 cm<sup>-1</sup>) are observed in the entire temperature range tested. The NO<sub>x</sub>-derived adsorbates at low temperatures like bidentate nitrates (1580 and 1310 cm<sup>-1</sup>), nitro compounds (1435 cm<sup>-1</sup>) and/or chelating nitrite (1205 cm<sup>-1</sup>) decompose or change to ionic nitrates (1380 cm<sup>-1</sup>) at high temperatures. The bands assigned to surface oxygen complexes (SOCs), including carboxylic anhydrides and lactones (1750 and 1255 cm<sup>-1</sup>), quinone and ceto-enol groups (1615 cm<sup>-1</sup>), and ethers and phenols (1255 cm<sup>-1</sup>), appear at 400 °C. These bands increase sharply in intensity and shift to lower wave numbers (1730, 1595 and 1245 cm<sup>-1</sup>, respectively) at 500 °C.

On the basis of the experimental evidence described herein, as well as reports in the literatures [42,43], the soot oxidation assisted by NO<sub>x</sub> can be divided into three steps: the formation of NO<sub>2</sub>, the formation of SOCs, and the decomposition of SOCs. It has been found according to the NO<sub>x</sub>-TPD results (Fig. 6) that the NO<sub>x</sub> storage capacity of MnO<sub>x</sub>–CeO<sub>2</sub> in the form of surface nitrate and nitrite is 3.3 times of ceria and 4.3 times of manganese oxide. On the other hand, both MnO<sub>x</sub>–CeO<sub>2</sub> and MnO<sub>x</sub> show good activities for catalytic oxidation of NO in excess O<sub>2</sub> (Fig. 5). In this way, the NO<sub>2</sub> can be released by decomposition of surface nitrates (Eq. (1)) and be produced by catalytic oxidation of gaseous NO (Eq. (2)) on MnO<sub>x</sub>–CeO<sub>2</sub> mixed oxides in a wide temperature range.



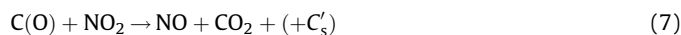
These NO<sub>2</sub> species, nitrate- and NO-derived NO<sub>2</sub>, contribute to the oxidation of soot importantly. Soot oxidation can be initiated by the reaction between carbon surface species (C<sub>s</sub>) and NO<sub>2</sub> (Eq. (3)):



where surface oxygen complexes C(O) are formed. The bands at 1750–1730, 1615–1595 and 1255–1245 cm<sup>-1</sup> appear at 400 °C and becomes strong at 500 °C in NO + O<sub>2</sub> (Fig. 8b), suggesting the generation of carboxylic anhydrides, lactones, quinone, ceto-enol groups, ethers and phenols as important SOCs. They can be also produced by the oxidation of soot with active oxygen from the catalyst (Eq. (4)), although the onset temperature is raised to a relatively higher temperature (500 °C as shown in Fig. 8a). Due to different soot–catalyst–gas contact conditions, the effect of NO<sub>2</sub> on soot oxidation in the DRIFTS experiment is expected to be less efficient than that exhibited in the soot-TPO test, leading to the delayed onset temperatures.

The SOCs decomposition by releasing CO<sub>2</sub> and/or forming low-carbon surface species C'<sub>s</sub> can occur through thermal dissociation of intermediates (Eq. (5)) or through the reactions with O<sub>2</sub> (Eq. (6)) and NO<sub>2</sub> (Eq. (7)). Reaction (6) is assumed predominant due to the

abundance of gaseous oxygen. However, these aspects need to be further clarified and investigation is presently ongoing in our lab.



## 4. Conclusions

In respect to the individual oxides MnO<sub>x</sub> and CeO<sub>2</sub>, the MnO<sub>x</sub>–CeO<sub>2</sub> mixed oxide catalyst exhibits a lower ignition temperature and maximal oxidation rate temperature in the presence of 1000 ppm NO and 10% O<sub>2</sub>. This catalyst in the form of solid solutions reveals small crystallite size, large surface area and superior low-temperature redox property. Especially, the high NO oxidation activity and high NO<sub>2</sub> storage capacity are two main factors to make MnO<sub>x</sub>–CeO<sub>2</sub> mixed oxides as a suitable candidate for NO<sub>x</sub>-assisted soot oxidation. NO<sub>2</sub> generated from catalytic oxidation of NO and decomposition of surface nitrates reacts with soot and creates surface oxygen complexes like carboxylic anhydrides, lactones, quinone, ceto-enol groups, ethers and phenols, which occurs at about 100 °C lower temperature than the case without NO in the *in situ* DRIFTS tests and is believed to be the most important step for soot oxidation.

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